RAYNOR – Sectional Overhead Doors
SECTION 08 36 13 - SECTIONAL OVERHEAD DOORS

"Specifier Notes" may be hidden or shown by using "Tools"/"Options"/"View"/"Hidden Text".

PART 1 GENERAL

1.1 SECTION INCLUDES

A. Commercial sectional doors.

B. Electric Operators

1.2 RELATED SECTIONS

A. Section 05 50 00 - Metal Fabrications: Miscellaneous for steel supports.

B. Section 06 10 00 - Rough Carpentry. Door opening jamb and head members

C. Section 08 71 00 - Door Hardware: Hardware, locks, access panels.

D. Section 09 90 00 - Painting: Field painting.

E. Section 11 12 00 - Parking Control Equipment: Parking control equipment for remote door controls.

F. Section 26 05 00 - Common Work Results for Electrical.

1.3 REFERENCES

A. ASTM A 653/A 653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.

B. ASTM C 518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.

C. ASTM E 283 - Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.

D. ANSI/DASMA 105 – American National Standard Institute Test Method for Thermal Transmittance and Air Infiltration of Garage Doors

E. ASTM A 123 – Standard Specification for Zinc (hot-dipped galvanized) coatings on iron and steel products.

F. ASTM A 229 - Steel wire, oil-tempered for mechanical springs.

G. ASTM E 330 - Structural performance of exterior windows, curtain walls, and doors by uniform static air pressure difference.

H. ASTM E 413 - Classification for Rating Sound Insulation

I. ASTM E 90 - Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Element.

J. ASTM A 924 - Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.

K. ASTM B 221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

L. UL 325 - Standard for Door, Drapery, Gate, Louver, and Window Operators and Systems Current Edition, Including All Revisions.

M. ANSI/DASMA 108 - Standard Method for Testing Sectional Garage Doors, Rolling Doors and Flexible Doors: Determination of Structural Performance Under Uniform Static Air Pressure Difference

N. ANSI/DASMA 102 - Specifications for Sectional Overhead-Type Doors

O. ANSI/DASMA 115 - Standard Method for Testing Sectional Doors, Rolling Doors, and Flexible Doors: Determination of Structural Performance Under Missile Impact and Cyclic Wind Pressure

P. FDA 21 CFR 177.1520 - Olefin polymers

1.4 SUBMITTALS

A. Submit under provisions of Section 01300.

B. Product Data: Manufacturer's data sheets on each product to be used, including:
   1. Preparation instructions and recommendations.
   2. Storage and handling requirements and recommendations.
   3. Installation methods.

C. Performance Standards: Provide test data validating the following:
   1. Door Section: Gloss retention, fade resistance, FDA compliance, cold crack performance, load to rebound, dent resistance impact.
   2. Drive Train: Spring cycle life, track, hinges, rollers, cable assembly, cable strength.
   3. Door Assembly: Thermal performance, deflection, wind load.

D. Shop Drawings:
   1. Provide drawings indicating track details, head and jamb conditions, spring shafts, anchorage, accessories, finish colors, patterns and textures, operator mounts and other related information.
   2. Regulatory Requirements and Approvals: Provide shop drawings in compliance with local Authority having Jurisdiction (AHJ).

E. Certifications:
   1. Submit manufacturer's certificate that products meet or exceed specified requirements.

2. Submit installer qualifications.

F. Selection Samples: For each finish product specified, two complete sets of color chips representing manufacturer's full range of available colors and patterns.

G. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) square, representing actual product, color, and patterns.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Utilize an authorized installer of door manufacturer who has demonstrated experience on projects of similar size and complexity.

B. Manufacturer Qualifications: Company with a minimum of five-year experience in producing the specified type of doors.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Store products in manufacturer's unopened packaging until ready for installation.

1.7 PROJECT CONDITIONS

A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's recommended limits.

1.8 WARRANTY

A. Provide manufacturer’s standard warranty against defects in material and workmanship, as further described with each model in Part 2 of this Section.

B. Raynor warrants ControlHoist electrical operator and component parts for two (2) years against defects in material and workmanship when purchased as operator only.

C. Raynor warrants ControlHoist electrical operator and component parts against defects in material and workmanship for three (3) years, on the operator only, when purchased with any model of Raynor commercial sectional door.

D. Raynor warrants Onyx (OXJ, OXH & OXT) electrical operator for five (5) years against defects in material and workmanship.

E. Raynor warrants Onyx Light – Trolley (OLT) electrical operator for (1) year against defects in material and workmanship.

F. Raynor warrants Onyx Light – Jackshaft (OLD & OLS) electrical operator for (2) years against defects in material and workmanship.

PART 2 PRODUCTS

2.1 MANUFACTURERS

A. Acceptable Manufacturer: Raynor, which is located at: 1101 East River Rd. P. O. Box 448; Dixon, IL 61021-0448; Toll Free Tel: 800-4-RAYNOR; Tel: 815-288-1431; Fax: 888-598-4790; Email: architectsupport@raynor.com; Web: www.raynor.com

B. Substitutions: Not permitted.

C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

2.2 SECTIONAL THERMAL SANDWICH DOOR (POLYSTYRENE OR POLYURETHANE INSULATION**)**

A. **EnergyCore as manufactured by Raynor Garage Doors:**

1. Doors:
   a. Operation:
      1) Provide doors designed for manual operation.
      2) Provide doors designed for hand chain operation.
      3) Provide doors designed for electric motor operation.
   b. Jamb Construction:
      1) Steel jambs with self-tapping fasteners.
      2) Wood jambs with lag screw fasteners.
      3) Masonry jambs with anchor bolt fasteners.
   c. Structural Performance Requirements:
      1) Wind Loads: 10.0 psf design load/ 15.0 psf test load standard
      2) Wind Loads: Uniform pressure of: _____ psf.
2. Sections:
   a. **EC200**:
      1) Sections shall be pressure bonded to a 1-7/8 inches (48 mm) thick expanded polystyrene core with interior and exterior skins separated by a continuous thermal break. Hinge reinforcement plates shall be 16 gauge edge plates and 16 gauge center plates, located within section interior at every hinge location. End stiles to be 18 gauge galvanized steel.
      2) Material: Steel sandwich construction, 2 inches (50.8 mm) thick, roll formed from draw quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior and interior skin to be constructed of 26 gauge steel embossed gunite texture.
      3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
         a) Color: White, Brown, Black, Shale, Grey, and Taupe.
      4) Insulation: Expanded polystyrene with R-value of 10.0.
   b. **EC224**:
      1) Sections shall be pressure bonded to a 1-7/8 inches (48 mm) thick expanded polystyrene core with interior and exterior skins separated by a continuous thermal break. Hinge reinforcement plates shall be 16 gauge edge plates and 16 gauge center plates, located within section interior at every hinge location. End stiles to be 18 gauge galvanized steel.

2) Material: Steel sandwich construction, 2 inches (50.8 mm) thick, roll formed from draw quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior skin to be constructed of 24 gauge and interior skin of 26 gauge steel embossed gunite texture.
3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
a) Color: White
4) Insulation: Expanded polystyrene with R-value of 10.0.

c. Seals: Bottom of door to have flexible U-shaped vinyl seal retained in aluminum rail.
1) Provide blade seal on top section to prevent airflow above header.
2) Bottom of door to have flexible U-shaped vinyl seal retained in aluminum rail.

d. Trussing: Doors designed to withstand specified windload. Deflection of door in horizontal position to be maximum of 1/120th of door width.

1. Windows: Locations to comply with door elevation drawings.
a. Window in Rectangular Two-Piece Black Frame:
1) Size: 24 inches by 8 inches (610 mm by 203 mm).
a) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass.
b) Insulated, two panes of 1/8 inch (3.2 mm) thick tempered glass.
c) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass with breather tube.
d) Insulated, two panes of 1/8 inch (3.2 mm) thick tempered glass with breather tube.
e) Insulated, two panes of 1/4 inch (6.4 mm) thick clear impact glass with aluminum frame.
2) Size: 24 inches by 12 inches (610 mm by 305 mm).
a) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass.
b) Insulated, two panes of 1/8 inch (3.2 mm) thick tempered glass.
c) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass with breather tube.
d) Insulated, two panes of 1/8 inch (3.2 mm) thick tempered glass with breather tube.
e) Insulated, two panes of 1/4 inch (6.4 mm) thick clear impact glass with aluminum frame.
3) Size: 34 inches by 16 inches (864 mm by 406 mm) window in a rectangular two-piece black frame.
a) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass
4) Fullviews Non-Impact Rated Glazing: Provide as follows:
a) <u>1/8 inch single pane glazing options</u>
1) 1/8 inch (3.2 mm) **Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) DSB non-insulated glass.
2) 1/8 inch (3.2 mm) **Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
3) 1/8 inch (3.2 mm) **Clear Glass with Breather Tube** consisting of one pane of 1/8 inch (3.2 mm) insulated glass.
4) 1/8 inch (3.2 mm) **Clear Acrylic** consisting of one pane of 1/8 inch (3.2 mm) Acrylic glazing.

5) 1/8 inch (3.2 mm) **Clear Lexan** consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.
6) 1/8 inch (3.2 mm) **Smoked Grey Tinted Lexan** consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.
7) 1/8 inch (3.2 mm) **Smoked Grey Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
8) 1/8 inch (3.2 mm) **Smoked Grey Tinted Tempered** Glass consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
9) 1/8 inch (3.2 mm) **Bronze Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
10) 1/8 inch (3.2 mm) **Bronze Tinted Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
11) 1/8 inch (3.2 mm) **Black Privacy Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
12) 1/8 inch (3.2 mm) **Black Privacy Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
13) 1/8 inch (3.2 mm) **Raised Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
14) 1/8 inch (3.2 mm) **Raised Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

b) **3/16 inch single pane glazing options**

1) 3/16 inch (4.8 mm) **Clear Glass** consisting of one pane of 3/16 inch (4.8 mm) non-insulated glass.
2) 3/16 inch (4.88 mm) **Clear Tempered Glass** consisting of one pane of 3/16 inch (4.88 mm) non-insulated glass.

c) **1/4 inch single pane glazing options**

1) 1/4 inch (6.4 mm) **Clear Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
2) 1/4 inch (6.4 mm) **Clear Tempered Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
3) 1/4 inch (6.4 mm) **Clear Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
4) 1/4 inch (6.4 mm) **Clear Acrylic** consisting of one pane of 1/4 inch (6.4 mm) Acrylic glazing.
5) 1/4 inch (6.4 mm) **Clear Lexan** consisting of one pane of 1/4 inch (6.4 mm) Lexan glazing
6) 1/4 inch (6.4 mm) **Clear Wire Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
7) 1/4 inch (6.4 mm) **Bronze Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
8) 1/4 inch (6.4 mm) **Smoked Grey Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

9) 1/4 inch (6.4 mm) **Satin Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
10) 1/4 inch (6.4 mm) **White Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

d) **1/2 inch insulated glazing options**

1) 1/2 inch (12.69 mm) **Insulated Clear Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
2) 1/2 inch (12.69 mm) **Insulated Clear Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
3) 1/2 inch (12.69 mm**) Insulated Clear Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
4) 1/2 inch (12.69 mm) **Insulated Clear Tempered Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
5) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
6) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
7) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
8) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
9) 1/2 inch (12.69 mm) **Insulated Satin Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
10) 1/2 inch (12.69 mm) **Insulated Satin Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
11) 1/2 inch (12.69 mm) **Insulated Raised Obscure Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
12) 1/2 inch (12.69 mm) **Insulated Raised Obscure Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
13) 1/2 inch (12.69 mm) **Insulated Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
14) 1/2 inch (12.69 mm**) Insulated Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
15) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

16) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

2. Track:
   a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weatherseal.
   b. Configuration Type: Normal Headroom.
   c. Configuration Type: Low Headroom.
   d. Configuration Type: Vertical Lift.
   e. Configuration Type: Lift-Clearance.
   f. Configuration Type: Incline.
   g. Configuration Type: Contour.
   h. Track Size: 2 inches (51 mm).
      1) Jamb Type: Wood only.
         a) Mounting: Adjustable track brackets.
      2) Jamb Type: Steel, wood, or masonry.
         a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)
         b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).
         c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 2-5/16 x 1-1/4 inches (59 x 32 mm).
   i. Track Size: 3 inches (76 mm).
      1) Jamb Type: Steel, wood, or masonry.
         a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
         b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
         c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 3-1/2 x 1-1/4 inches (89 x 32 mm) on 3-inch track.
   j. Finish:
      1) Galvanized.
      2) Enduracote powder coated White.
3. Counterbalance:
   a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.
      1) Spring Cycle Requirements: Standard 10,000 cycles.
      2) Spring Cycle Requirements: High cycle: _____ cycles.

4. Hardware:
   a. Hinges and Brackets: Fabricated from galvanized steel.
   b. Track Rollers: 2 inches (50.8 mm) diameter consistent with track size, with hardened steel ball bearings.
   c. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.
   d. Perimeter Seal: Provide complete weather stripping system to reduce air infiltration. Weather stripping shall be replaceable.
      1) For bracket mounted doors provide climate seal or vinyl seal with aluminum retainer.
      2) For angle mounted doors provide angle clip-on seal.
   e. Furnish door system with locks: Exterior lock with five-pin tumbler cylinder, night latch and steel bar engaging track.
   f. Furnish door system with locks: Interior lock with dead bolt provided with hole to receive padlock provided by Owner.
5. EnergyCore Limited Warranty: Raynor warrants the door sections against defects in material and workmanship, and deterioration due to rust-through for ten (10) years from date of delivery to the original purchaser. Raynor also warrants the door sections against delamination of the insulation from the steel skins for ten (10) years from date of delivery to the original purchaser. Window components are warranted against defects in material and workmanship for one (1) year from date of delivery to the original purchaser. Raynor warrants all hardware and spring components against defects in material and workmanship for one year (1) (or cycle life of the springs) from date of delivery to the original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

B. <u>ThermaSeal as manufactured by Raynor Garage Doors</u>:

1. Doors:
   a. Operation:
      1) Provide doors designed for manual operation.
      2) Provide doors designed for hand chain operation.
      3) Provide doors designed for electric motor operation.
   b. Jamb Construction:
      1) Steel jambs with self-tapping fasteners.
      2) Wood jambs with lag screw fasteners.
      3) Masonry jambs with anchor bolt fasteners.
   c. Structural Performance Requirements:
      1) Wind Loads: 13.3 psf design load/ 20 psf test load standard (TM300, TM320, TM200, TM200, TM175)
      2) Wind Loads: 10.0 psf design load/15.0 psf test load standard (TM200C)
      3) Wind Loads: Uniform pressure of: _____ psf.
   d. International Energy Conservation Code (IECC) Requirements:
      1) Air Infiltration – Maximum air leakage of 0.4 cfm/ft2 is required. Testing shall be in accordance with DASMA 105 test procedure.
      2) Raynor ThermaSeal TM300 and TM320 provide an air leakage rating of 19 cfm/ft2 with optional IECC Compliance Package.
      3) Raynor ThermaSeal TM200 and TM220 provide an air leakage rating of 0.12 cfm/ft2 with optional IECC Compliance Package.

4) Raynor ThermaSeal TM200C provides an air leakage rating of 0.17 cfm/ft2 with optional IECC Compliance Package.
5) Raynor ThermaSeal TM175 provides an air leakage rating of 0.22 cfm/ft2 with optional IECC Compliance Package.
6) Raynor ThermaSeal TM300 and TM320 provide an installed U-factor of 0.19
7) Raynor ThermaSeal TM200 and TM220 provide an installed U-factor of 0.21.
8) Raynor ThermaSeal TM200C provides an installed U-factor of 0.24.
9) Raynor ThermaSeal TM175 provides an installed U-factor of 0.21.

2. Sections:
   a. **ThermaSeal TM320**:
      1) Sections shall be pressure bonded to injected polyurethane foam insulated core. Hinge reinforcement strips shall be 20 gauge galvanized steel, located within section interior. End stiles to be 16 gauge galvanized steel.
      2) Material: Steel sandwich construction, 3 inches (76 mm) thick, roll formed from commercial quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior skin shall be constructed of 20 gauge steel and interior skin shall be 26 gauge steel with embossed stucco texture.
      3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
         a) Color: White polyester paint.
         b) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
            1) Color: _____.
      4)
      5) Insulation: Expanded polyurethane with an R-value of 24.54.
   b. **ThermaSeal TM300**:
      1) Sections shall be pressure bonded to injected polyurethane foam insulated core. Hinge reinforcement strips shall be 20 gauge galvanized steel, located within section interior. End stiles to be 16 gauge galvanized steel.
      2) Material: Steel sandwich construction, 3 inches (76 mm) thick, roll formed from commercial quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior skin shall be constructed of 25 gauge steel and interior skin shall be 26 gauge steel with embossed stucco texture.
      3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
         a) Color: White polyester paint.
         a) Color: Brown polyester paint.
         b) Color: Beige - High performance (70%) PVDF coating (TRINAR® or equivalent) paint.
         b) Color: Sepia - High performance (70%) PVDF coating (TRINAR® or equivalent) paint.

c) Color: Frost White - High performance (70%) PVDF coating (TRINAR® or equivalent) paint.
d) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
1) Color: _____.

4) Insulation: Expanded polyurethane with R-value of 24.54.

c. ThermaSeal TM200:

1) Sections shall be pressure bonded to injected polyurethane foam insulated core. Hinge reinforcement strips shall be 20 gauge galvanized steel, located within section interior. End stiles to be 16 gauge galvanized steel.
2) Material: Steel sandwich construction, 2 inches (51 mm) thick, roll formed from commercial quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior skin shall be constructed of 26 gauge steel and interior skin shall be 26 gauge steel with embossed stucco texture.
3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
a) Color: White polyester paint.
b) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
1) Color: _____.
4) Insulation: Expanded polyurethane with R-value of 18.3.

d. **ThermaSeal TM200C**:

1) Sections shall be pressure bonded to injected polyurethane foam insulated core. Hinge reinforcement strips shall be 20 gauge galvanized steel, located within section interior. End stiles to be 20 gauge galvanized steel.
2) Material: Steel sandwich construction, 2 inches (51 mm) thick, roll formed from commercial quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior skin shall be constructed of 26 gauge steel and interior skin shall be 26 gauge steel with embossed stucco texture.
3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
a) Color: White polyester paint
b) Color: Frost White - High performance (70%) PVDF coating (TRINAR® or equivalent) paint
c) Color: Ivory - High performance (70%) PVDF coating (TRINAR® or equivalent) paint
d) Color: Desert Tan polyester paint
e) Color: Sandstone polyester paint
f) Color: Beige - High performance (70%) PVDF coating (TRINAR® or equivalent) paint
g) Color: Bronzetone polyester paint
h) Color: Dark Brown polyester paint

i) Color: Sepia - High performance (70%) PVDF coating (TRINAR® or equivalent) paint
j) Color: Battleship Grey polyester paint
k) Color: Charcoal - High performance (70%) PVDF coating (TRINAR® or equivalent) paint
l) Color: Slate polyester paint
m) Color: Iron Ore polyester paint.
n) Color: Black - High performance (70%) PVDF coating (TRINAR® or equivalent) paint

4) Insulation: Expanded polyurethane with R-value of 18.

e. **ThermaSeal TM220**:

1) Sections shall be pressure bonded to injected polyurethane foam insulated core. Hinge reinforcement strips shall be 20 gauge galvanized steel, located within section interior. End stiles to be 16 gauge galvanized steel.
2) Material: Steel sandwich construction, 2 inches (51 mm) thick, roll formed from commercial quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior skin shall be constructed of 20 gauge steel and interior skin shall be 26 gauge steel with embossed stucco texture.
3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
   a) Color: White polyester paint.
   b) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
      1) Color: _____.
4) Insulation: Expanded polyurethane with R-value of 18.3.

f. **ThermaSeal TM175**:

1) Sections shall be pressure bonded to injected polyurethane foam insulated core. Hinge reinforcement strips shall be 20 gauge galvanized steel, located within section interior. End stiles to be 16 gauge galvanized steel.
2) Material: Steel sandwich construction, 1-3/4 inches (44 mm) thick, roll formed from commercial quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior skin shall be constructed of 25 gauge steel and interior skin shall be 26 gauge steel with embossed stucco texture.
3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
   a) Color: White polyester paint.
   b) Color: Brown polyester paint.
   c) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
      1) Color: _____.
4) Insulation: Expanded polyurethane with R-value of 16.4.

g. Seals: Interior and exterior skins to be separated by a molded thermal break and weather seal along section joint. Bottom of door to have flexible U-shaped vinyl seal retained in aluminum rail. Optional dual-durometer vinyl blade seal on top section to prevent airflow above header/

h. Trussing: Doors designed to withstand specified windload. Deflection of door in horizontal position to be maximum of 1/120th of door width.

3. Windows: Locations to comply with door elevation drawings.

a. Window in Rectangular Two-Piece Black Frame:

1) Size: 24 inches by 8 inches (610 mm by 203 mm).

a) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass.

b) Insulated, two panes of 1/8 inch (3.2 mm) thick tempered glass.

c) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass with breather tube.

2) Size: 24 inches by 12 inches (610 mm by 305 mm).

a) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass.

b) Insulated, two panes of 1/8 inch (3.2 mm) thick tempered glass.

c) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass with breather tube.

3) Size: 34 inches by 16 inches (864 mm by 406 mm) window in a rectangular two-piece black frame.

a) Insulated, two panes of 1/8 inch (3.2 mm) thick DSB glass

b. Full-view window consisting of aluminum stile and rail construction and color matched to door exterior with powdercoat paint. Full View to be provided as follows.

1) Non-Impact Rated Glazing: Provide as follows:

a) <u>1/8 inch single pane glazing options</u>

17) 1/8 inch (3.2 mm) **Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) DSB non-insulated glass.

18) 1/8 inch (3.2 mm) **Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

19) 1/8 inch (3.2 mm) **Clear Acrylic** consisting of one pane of 1/8 inch (3.2 mm) Acrylic glazing.

20) 1/8 inch (3.2 mm) **Clear Lexan** consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.

21) 1/8 inch (3.2 mm) **Smoked Grey Tinted Lexan** consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.

22) 1/8 inch (3.2 mm) **Smoked Grey Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

23) 1/8 inch (3.2 mm) **Smoked Grey Tinted Tempered** Glass consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

24) 1/8 inch (3.2 mm) **Bronze Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

25) 1/8 inch (3.2 mm) **Bronze Tinted Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

26) 1/8 inch (3.2 mm) **Black Privacy Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

27) 1/8 inch (3.2 mm) **Black Privacy Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
28) 1/8 inch (3.2 mm) **Raised Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
29) 1/8 inch (3.2 mm) **Raised Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

e) **3/16 inch single pane glazing options**

1) 3/16 inch (4.8 mm) **Clear Glass** consisting of one pane of 3/16 inch (4.8 mm) non-insulated glass.
2) 3/16 inch (4.88 mm) **Clear Tempered Glass** consisting of one pane of 3/16 inch (4.88 mm) non-insulated glass.

f) **1/4 inch single pane glazing options**

1) 1/4 inch (6.4 mm) **Clear Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
2) 1/4 inch (6.4 mm) **Clear Tempered Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
3) 1/4 inch (6.4 mm) **Clear Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
4) 1/4 inch (6.4 mm) **Clear Acrylic** consisting of one pane of 1/4 inch (6.4 mm) Acrylic glazing.
5) 1/4 inch (6.4 mm) **Clear Lexan** consisting of one pane of 1/4 inch (6.4 mm) Lexan glazing
6) 1/4 inch (6.4 mm) **Clear Wire Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
7) 1/4 inch (6.4 mm) **Bronze Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
8) 1/4 inch (6.4 mm) **Smoked Grey Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
9) 1/4 inch (6.4 mm) **Satin Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
10) 1/4 inch (6.4 mm) **White Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

g) **1/2 inch insulated glazing options**

1) 1/2 inch (12.69 mm) **Insulated Clear Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
2) 1/2 inch (12.69 mm) **Insulated Clear Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
3) 1/2 inch (12.69 mm**) Insulated Clear Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
4) 1/2 inch (12.69 mm) **Insulated Clear Tempered Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

5) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
6) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
7) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
8) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
9) 1/2 inch (12.69 mm) **Insulated Satin Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
10) 1/2 inch (12.69 mm) **Insulated Satin Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
11) 1/2 inch (12.69 mm) **Insulated Raised Obscure Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
12) 1/2 inch (12.69 mm) **Insulated Raised Obscure Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
13) 1/2 inch (12.69 mm) **Insulated Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
14) 1/2 inch (12.69 mm**) Insulated Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
15) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
16) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
17) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
18) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
19) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Low E DSB** Glass consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
20) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

e) **<u>1 inch insulated glazing options (TM300 and TM320 only)</u>**

1) 1 inch (25.4 mm) **Insulated Clear Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
2) 1 inch (25.4 mm) **Insulated Clear Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
3) 1 inch (25.4 mm) **Insulated Clear Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
4) 1 inch (25.4 mm) **Insulated Clear Tempered Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass
5) 1 inch (25.4 mm) **Insulated Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
6) 1 inch (25.4 mm) **Insulated Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
7) 1 inch (25.4 mm) **Insulated Satin Tempered Glass**. Two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

2. Track:
   a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weatherseal.
   b. Configuration Type: Normal Headroom.
   c. Configuration Type: Low Headroom.
   d. Configuration Type: Vertical Lift.
   e. Configuration Type: Lift-Clearance.
   f. Configuration Type: Incline.
   g. Configuration Type: Contour.
   h. Track Size: 2 inches (51 mm).
      1) Jamb Type: Wood only.
         a) Mounting: Adjustable track brackets.
      2) Jamb Type: Steel, wood, or masonry.
         a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)
         b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).
         c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 2-5/16 x 1-1/4 inches (59 x 32 mm).
   i. Track Size: 3 inches (76 mm).
      1) Jamb Type: Steel, wood, or masonry.
         a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.

b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.

c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 3-1/2 x 1-1/4 inches (89 x 32 mm) on 3-inch track.

j. Finish:
1) Galvanized.
2) ArmorBrite Powdercoat Finish: Color as selected by Architect
a) Color: _____.

3. Counterbalance:
a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.
1) Spring Cycle Requirements: Standard 10,000 cycles.
2) Spring Cycle Requirements: High cycle: _____ cycles.

4. Hardware:
a. Hinges and Brackets: Fabricated from galvanized steel.
b. Track Rollers: 2 inches (50.8 mm) diameter consistent with track size, with hardened steel ball bearings.
c. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.
d. Perimeter Seal: Provide complete weather stripping system to reduce air infiltration. Weather stripping shall be replaceable.
1) For bracket mounted doors provide climate seal or vinyl seal with aluminum retainer.
2) For angle mounted doors provide angle clip-on seal.
e. Furnish door system with locks: Exterior lock with five-pin tumbler cylinder, night latch and steel bar engaging track.
f. Furnish door system with locks: Interior lock with dead bolt provided with hole to receive padlock provided by Owner.

5. ThermaSeal Limited Warranty: Raynor warrants the door sections against defects in material and workmanship, and deterioration due to rust-through for ten years from date of delivery to the original purchaser. Raynor also warrants the door sections against delamination of the insulation from the steel skins for ten years from date of delivery to the original purchaser. Window components are warranted against defects in material and workmanship for one year from date of delivery to the original purchaser. Raynor warrants all hardware and spring components against defects in material and workmanship for one year (or cycle life of the springs) from date of delivery to the original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

C. **TH Series as manufactured by Raynor Garage Doors**:
1. Doors:
a. Operation:
1) Provide doors designed for manual operation.

2) Provide doors designed for hand chain operation.
3) Provide doors designed for electric motor operation.

b. Jamb Construction:
1) Steel jambs with self-tapping fasteners.
2) Wood jambs with lag screw fasteners.
3) Masonry jambs with anchor bolt fasteners.

c. Structural Performance Requirements:
1) Wind Loads: 10.0 psf design load/15.0 psf test load standard
2) Wind Loads: Uniform pressure of: _____ psf.

2. Sections:
a. **TH160**:
1) Sections shall be pressure bonded to injected polyurethane foam insulated core. Hinge reinforcement strips shall be 20 gauge galvanized steel, located within section interior. End stiles to be 16 gauge galvanized steel.
2) Material: Steel sandwich construction, 1-5/8 inches (41 mm) thick, roll formed from commercial quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior skin shall be constructed of .015 thick steel and interior skin shall be 0.015 inch thick with embossed stucco texture.
3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
a) Color: White polyester paint.
b) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
1) Color: _____.
4) Insulation: Expanded polyurethane with R-value of 14.8.

b. Seals: Interior and exterior skins to be separated by continuous hot melt to form thermal break and complete weatherseal along section joint. Bottom of door to have flexible U-shaped EPDM rubber seal retained in aluminum rail. Optional dual-durometer vinyl blade seal on top section to prevent airflow above header

c. Trussing: Doors designed to withstand specified windload. Deflection of door in horizontal position to be maximum of 1/120th of door width.

3. Windows: Locations to comply with door elevation drawings.
a. 24 inches by 12 inches (610 mm by 305 mm) window in a rectangular two-piece black frame.

4. Glazing: Windows to be provided with insulated glazing units as follows:
a. Glass consisting of two panes of 1/8 inch (3.2 mm) thick DSB glass.
b. Glass consisting of two panes of 1/8 inch (3.2 mm) thick acrylic.

5. Track:
a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weatherseal.
b. Configuration Type: Normal Headroom.
c. Configuration Type: Low Headroom.
d. Configuration Type: Vertical Lift.
e. Configuration Type: Lift-Clearance.

f. Configuration Type: Incline.
g. Configuration Type: Contour.
h. Track Size: 2 inches (51 mm).
    1) Jamb Type: Wood only.
        a) Mounting: Adjustable track brackets.
    2) Jamb Type: Steel, wood, or masonry.
        a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)
        b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).
        c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 2-5/16 x 1-1/4 inches (59 x 32 mm).
i. Track Size: 3 inches (76 mm).
    1) Jamb Type: Steel, wood, or masonry.
        a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
        b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
        c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 3-1/2 x 1-1/4 inches (89 x 32 mm) on 3-inch track.
j. Finish:
    1) Galvanized.
    2) ArmorBrite Powdercoat Finish: Color as selected by Architect
        a) Color: _____.

6. Counterbalance:
    a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.
        1) Spring Cycle Requirements: Standard 10,000 cycles.
        2) Spring Cycle Requirements: High cycle: _____ cycles.
7. Hardware:
    a. Hinges and Brackets: Fabricated from galvanized steel.
    b. Track Rollers: 2 inches (50.8 mm) diameter consistent with track size, with hardened steel ball bearings.
    c. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.
    d. Perimeter Seal: Provide complete weather stripping system to reduce air infiltration. Weather stripping shall be replaceable.

1) For bracket mounted doors provide climate seal or vinyl seal with aluminum retainer.
2) For angle mounted doors provide angle clip-on seal.

e. Furnish door system with locks: Exterior lock with five-pin tumbler cylinder, night latch and steel bar engaging track.

f. Furnish door system with locks: Interior lock with dead bolt provided with hole to receive padlock provided by Owner.

8. TH Series Limited Warranty: Raynor warrants the door sections against defects in material and workmanship, and deterioration due to rust-through for ten years from date of delivery to the original purchaser. Raynor also warrants the door sections against delamination of the insulation from the steel skins for ten years from date of delivery to the original purchaser. Window components are warranted against defects in material and workmanship for one year from date of delivery to the original purchaser. Raynor warrants all hardware and spring components against defects in material and workmanship for one year (or cycle life of the springs) from date of delivery to the original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

D. <u>FlexFit Series as manufactured by Raynor Garage Doors</u>:

1. Doors:
   a. Operation:
      1) Provide doors designed for manual operation.
      2) Provide doors designed for hand chain operation.
      3) Provide doors designed for electric motor operation.
   b. Jamb Construction:
      1) Steel jambs with self-tapping fasteners.
      2) Wood jambs with lag screw fasteners.
      3) Masonry jambs with anchor bolt fasteners.
   c. Structural Performance Requirements:
      1) Wind Loads: Uniform pressure of: _____ psf.
2. Sections:
   a. **FF175**:
      1) Sections shall contain 1.44 inch expanded polystyrene insulation sandwiched between interior and exterior panels. End stiles to be 12-gauge galvanized steel.
      2) Material: Sandwich construction, 1-3/4 inches (44 mm) thick. Exterior skin shall be constructed of 1/8 inch (3 mm) non-conductive, UV stabilized pultruded fiberglass reinforced polymer (FRP) material with additional anti-yellowing UV protective coating. Interior skin shall be constructed of 1/8 inch extruded HDPE and manufactured with materials in compliance with FDA regulation 21 CFR 177.1520. Skins will be bolted together around 1.5 inch (38 mm)x 1/8 inch (3 mm) square tube framing constructed of pultruded fiberglass reinforced polymer (FRP). Bolts shall be carriage style heads on exterior and blind-head style on interior to reduce risk of injury.
         a) Interior and exterior skins shall be one contiguous piece without splices up to 20 feet 2 inches (6146 mm) in length.

b) Square tube frame rails shall be one contiguous piece without splices up to 20 feet 2 inches (6146 mm) in length.

3) Finish: Exterior and interior skins to have smooth finish.

a) Color: White.

4) Insulation: Expanded polystyrene with door R-value of 9.68.

b. Seals: Intermediate sections will incorporate white fabric reinforced section joint seals. Bottom of door to have flexible cloth reinforced U-shaped EPDM rubber seal and 3 inch (76 mm) brush seal. Header shall have dual-durometer vinyl blade seal on top section to prevent airflow above header. Jambs shall have 1 inch (25 mm) brush seals to prevent airflow. Brush seals will be mounted into continuous (no splices) extruded aluminum retainers.

c. Trussing: Not applicable.

3. Windows: 12 x 4 inches (305 x 102 mm) window with 1/8 inch (3.1 mm) polycarbonate lite.

4. Track:

a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weather seal.

b. Configuration Type: Normal Headroom.

c. Configuration Type: Vertical Lift.

d. Configuration Type: Lift-Clearance.

e. Track Size: 3 inches (76 mm).

1) Jamb Type: Steel, wood, or masonry.

a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)

b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).

f. Finish:

1) Galvanized.

5. Counterbalance:

a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.

1) Spring Cycle Requirements: Standard high cycle 25,000 cycles.

2) Spring Cycle Requirements: Extended cycle: _____ cycles.

6. Hardware:

a. End Stile Hinges and Brackets: Fabricated from galvanized steel.

b. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.

c. Locks: Door furnished with one spring-loaded interior lock with dead bolt provided with hole to receive padlock provided by Owner.

7. FlexFit Limited Warranty: Raynor warrants the door sections against defects in material and workmanship for one year from date of delivery to the original purchaser. Raynor warrants all hardware and spring components against defects in material and workmanship for one year (or cycle life of the springs) from date of delivery to the

original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

2.3 SECTIONAL RIBBED PAN DOOR

E. **SteelForm as manufactured by Raynor Garage Doors**:

1. Doors:
   a. Operation:
      1) Provide doors designed for manual operation.
      2) Provide doors designed for hand chain operation.
      3) Provide doors designed for electric motor operation.
   b. Jamb Construction:
      1) Steel jambs with self-tapping fasteners.
      2) Wood jambs with lag screw fasteners.
      3) Masonry jambs with anchor bolt fasteners.
   c. Structural Performance Requirements:
      1) Wind Loads: 10.0 psf design load/15.0 psf test load standard.
      2) Wind Loads: Uniform pressure of: _____ psf.
2. Sections:
   a. **SteelForm S20**:
      1) Section end stiles to be 13 gauge galvanized steel. Center stiles to be a minimum 16 gauge thickness. End stiles and center stiles to be riveted to outside face with stainless steel rivets and resistance welded to interior rail.
      2) Material: Steel pan construction, 2 inches (51 mm) thick, roll-formed from 20 gauge commercial quality, hot-dipped galvanized (G90) steel complying with ASTM A 653. Exterior of door to have flush face and roll-formed tongue and groove joints for weathertight closure.
      3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
         a) Color: White polyester paint.
         b) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
            1) Color: _____.
   b. **SteelForm S24**:
      1) Section end stiles and center stiles to be minimum 16 gauge galvanized steel. End stiles and center stiles to be riveted to outside face with stainless steel rivets and resistance welded to interior rail.
      2) Material: Steel pan construction, 2 inches (51 mm) thick, roll- formed from 24 gauge commercial quality, hot-dipped galvanized (G60) steel complying with ASTM A 653. Exterior of door to have two deep ribs, four pencil grooves, and roll-formed tongue-and-groove joints for weathertight closure.
      3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
         a) Color: White polyester paint.

b) Color: Dark Brown - High performance (70%) PVDF coating (TRINAR® or equivalent) paint.
c) Color: Beige - High performance (70%) PVDF coating (TRINAR® or equivalent) paint.
d) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
1) Color: _____.

c. **SteelForm S24C**:
1) Section end stiles and center stiles to be a minimum 16 gauge galvanized steel. End stiles and center stiles to be riveted to outside face with stainless steel rivets and resistance welded to interior rail.
2) Material: Steel pan construction, 2 inches (51 mm) thick, roll formed from 24 gauge embossed thickness, commercial quality, hot-dipped galvanized (G40) steel complying with ASTM A 653. Exterior of door to have two deep ribs, four pencil grooves, and roll-formed tongue-and-groove joints for weathertight closure.
3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
a) Color: White polyester paint.
b) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
1) Color: _____.

d. Insulation:
1) Expanded polystyrene with R-value of 7.70 with white impact-resistant textured covers.
2) Expanded polystyrene with R-value of 7.70 with 26 gauge hot-dipped galvanized steel covers, stucco embossed and painted gray.
3) Expanded polystyrene with R-value of 7.70 with 24 gauge hot-dipped galvanized steel covers, painted gray/white.
4) Expanded polystyrene with R-value of 7.70 with 20 gauge hot-dipped galvanized steel covers, painted gray/white.

e. Seals: Bottom of door to have flexible U-shaped vinyl seal retained in aluminum rail. Optional blade seal on top section to prevent airflow above header

f. Trussing: Doors designed to withstand specified windload. Deflection of door in horizontal position to be maximum of 1/120th of door width.

3. Windows: Locations to comply with door elevation drawings.
a. 24 inches by 8 inches (610 mm by 203 mm) rectangular window encased in a two-piece black frame.
b. Glazing: Windows to be provided as follows:
1) Glass consisting of one pane of 1/8 inch (3.2 mm) thick DSB glass.
2) Glass consisting of one pane of 1/8 inch (3.2 mm) thick Tempered glass.
3) Glass consisting of one pane of 1/8 inch (3.2 mm) thick Acrylic glass.
4) Glass consisting of one pane of 1/8 inch (3.2 mm) thick Lexan glass.
c. Glazing: Windows to be provided with insulated glazing units as follows:
1) Glass consisting of two panes of 1/8 inch (3.2 mm) thick DSB glass.

2) Glass consisting of two panes of 1/8 inch (3.2 mm) thick DSB glass with breather tube.
3) Glass consisting of two panes of 1/8 inch (3.2 mm) thick Tempered glass.

4. Glazing: Full-view window consisting of aluminum stile and rail construction and color matched to door exterior with powdercoat paint. Full View to be provided as follows:
   a. Impact Rated Glazing: Provide as follows.
      1) 11/32 inch (8.7 mm) Clear Impact Glass
      2) 11/32 inch (8.7 mm) Tinted Bronze Impact Glass
      3) 11/32 inch (8.7 mm) Tinted Gray Impact Glass
      4) 11/32 inch (8.7 mm) Tinted Green Impact Glass
      5) 11/32 inch (8.7 mm) White Interlayer Impact Glass
   b. Non-Impact Rated Glazing: Provide as follows:
      1) <u>1/8 inch single pane glazing options</u>
         a) 1/8 inch (3.2 mm) **Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) DSB non-insulated glass.
         b) 1/8 inch (3.2 mm) **Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
         c) 1/8 inch (3.2 mm) **Clear Acrylic** consisting of one pane of 1/8 inch (3.2 mm) Acrylic glazing.
         d) 1/8 inch (3.2 mm) **Clear Lexan** consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.
         e) 1/8 inch (3.2 mm) **Smoked Grey Tinted Lexan** consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.
         f) 1/8 inch (3.2 mm) **Smoked Grey Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
         g) 1/8 inch (3.2 mm) **Smoked Grey Tinted Tempered** Glass consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
         h) 1/8 inch (3.2 mm) **Bronze Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
         i) 1/8 inch (3.2 mm) **Bronze Tinted Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
         j) 1/8 inch (3.2 mm) **Black Privacy Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
         k) 1/8 inch (3.2 mm) **Black Privacy Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
         l) 1/8 inch (3.2 mm) **Raised Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
         m) 1/8 inch (3.2 mm) **Raised Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
      2) <u>3/16 inch single pane glazing options</u>
         a) 3/16 inch (4.8 mm) **Clear Glass** consisting of one pane of 3/16 inch (4.8 mm) non-insulated glass.
         b) 3/16 inch (4.88 mm) **Clear Tempered Glass** consisting of one pane of 3/16 inch (4.88 mm) non-insulated glass.
      3) <u>1/4 inch single pane glazing options</u>
         a) 1/4 inch (6.4 mm) **Clear Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

b) 1/4 inch (6.4 mm) **Clear Tempered Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
c) 1/4 inch (6.4 mm) **Clear Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
d) 1/4 inch (6.4 mm) **Clear Acrylic** consisting of one pane of 1/4 inch (6.4 mm) Acrylic glazing.
e) 1/4 inch (6.4 mm) **Clear Lexan** consisting of one pane of 1/4 inch (6.4 mm) Lexan glazing
f) 1/4 inch (6.4 mm) **Clear Wire Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
g) 1/4 inch (6.4 mm) **Bronze Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
h) 1/4 inch (6.4 mm) **Smoked Grey Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
i) 1/4 inch (6.4 mm) **Satin Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
j) 1/4 inch (6.4 mm) **White Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

4) <u>1/2 inch insulated glazing options</u>

a) 1/2 inch (12.69 mm) **Insulated Clear Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
b) 1/2 inch (12.69 mm) **Insulated Clear Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
c) 1/2 inch (12.69 mm**) Insulated Clear Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
d) 1/2 inch (12.69 mm) **Insulated Clear Tempered Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
e) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
f) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
g) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
h) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
i) 1/2 inch (12.69 mm) **Insulated Satin Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
j) 1/2 inch (12.69 mm) **Insulated Satin Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
k) 1/2 inch (12.69 mm) **Insulated Raised Obscure Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
l) 1/2 inch (12.69 mm) **Insulated Raised Obscure Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

m) 1/2 inch (12.69 mm) **Insulated Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
n) 1/2 inch (12.69 mm**) Insulated Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
o) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
p) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
q) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
r) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
s) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Low E DSB** Glass consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
t) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

5. Track:
   a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weatherseal.
   b. Configuration Type: Normal Headroom.
   c. Configuration Type: Low Headroom.
   d. Configuration Type: Vertical Lift.
   e. Configuration Type: Lift-Clearance.
   f. Configuration Type: Incline.
   g. Configuration Type: Contour.
   h. Track Size: 2 inches (51 mm).
      1) Jamb Type: Wood only.
         a) Mounting: Adjustable track brackets.
      2) Jamb Type: Steel, wood, or masonry.
         a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)
         b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).
         c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 2-5/16 x 1-1/4 inches (59 x 32 mm).
   i. Track Size: 3 inches (76 mm).
      1) Jamb Type: Steel, wood, or masonry.

a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 3-1/2 x 1-1/4 inches (89 x 32 mm) on 3-inch track.

j. Finish:
1) Galvanized.
2) ArmorBrite Powdercoat Finish: Color as selected by Architect
a) Color: _____.

6. Counterbalance:
a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.
1) Spring Cycle Requirements: Standard 10,000 cycles.
2) Spring Cycle Requirements: High cycle: _____ cycles.

7. Hardware:
a. Hinges and Brackets: Fabricated from galvanized steel.
b. Track Rollers: 2 inches (50.8 mm) diameter consistent with track size, with hardened steel ball bearings.
c. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.
d. Perimeter Seal: Provide complete weather stripping system to reduce air infiltration. Weather stripping shall be replaceable.
1) For bracket mounted doors provide climate seal or vinyl seal with aluminum retainer.
2) For angle mounted doors provide angle clip-on seal.
e. Furnish door system with locks: Exterior lock with five-pin tumbler cylinder, night latch and steel bar engaging track.
f. Furnish door system with locks: Interior lock with dead bolt provided with hole to receive padlock provided by Owner.

8. SteelForm Limited Warranty: Raynor warrants the door sections against defects in material and workmanship, and deterioration due to rust-through for ten years from date of delivery to the original purchaser. Window components are warranted against defects in material and workmanship for one year from date of delivery to the original purchaser. Raynor warrants all hardware and spring components against defects in material and workmanship for one year (or cycle life of the springs) from date of delivery to the original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

2.4 SECTIONAL RAIL AND STYLE ALUMINUM DOORS

A. **AlumaView as manufactured by Raynor Garage Doors**:
1. Doors:

a. Operation:
   1) Provide doors designed for manual operation.
   2) Provide doors designed for hand chain operation.
   3) Provide doors designed for electric motor operation.
b. Jamb Construction:
   1) Steel jambs with self-tapping fasteners.
   2) Wood jambs with lag screw fasteners.
   3) Masonry jambs with anchor bolt fasteners.
c. Structural Performance Requirements:
   1) Wind Loads: 13.3 psf design load/ 20 psf test load standard (AV200 and AV300)
   2) Wind Loads: 10.0 psf design load/15.0 osf test load standard (AV175).
   3) Wind Loads: Uniform pressure of: _____ psf.
d. International Energy Conservation Code (IECC) Requirements:
   1) Air Infiltration: Maximum air leakage of 0.4 cfm/ft2 is required. Testing shall be performed in accordance with DASMA 105 test procedure.
   2) AV200 with IG Low E Glass has a Tested U-Factor of 0.72.
   3) Raynor AV300 and AV200 provide an air leakage rating of 0.24 cfm/ft2 with optional IECC Compliance Package.

2. Sections:
   a. **AlumaView AV300**:
      1) Material: 3 inches (76 mm) thick, 6063-T6 aluminum alloy stiles and rails joined together with 5/16 inch (8 mm) diameter screws. Aluminum panels 0.050 inch (1.3 mm) thick or glazing (when specified) fill the spaces between stiles and rails. Combined dimension of two adjoining intermediate meeting rails 5-1/2 inches (140 mm). Bottom rail height 6-1/2 inches (165 mm). Top rail height 6-1/2 inches (165 mm). End stiles 3-5/16 inches (89 mm) or 6-1/2 inches (165 mm) wide as determined by overall door width. Center stiles 3-5/8 inches (92 mm) wide.
      2) Finish: Aluminum frame extrusions and filler panels finish coated.
         a) Color: Clear anodized finish.
         b) Color: Dark Bronze anodized finish.
         c) Color: Black anodized finish.
         d) Color: Elegant Finish Woodtones (powdercoat):
            1) American Douglas
            2) American Maple
            3) Cherry
            4) Cherry With Flame
            5) Colony Maple
            6) Dark Walnut
            7) European Cherry
            8) Golden Oak
            9) Knotty Pine
            10) National Walnut
            11) Oak
            12) Oregon Douglas
            13) Table Cherry
            14) Teak

15) Aged Dark Oak

e) ArmorBrite Powdercoat finish, color as selected by Architect.

1) Color: _____.

b. **AlumaView AV200**:

1) Material: 2 inches (51 mm) thick, 6063-T6 aluminum alloy stiles and rails joined together with 5/16 inch (8 mm) diameter screws. Aluminum panels 0.050 inch (1.3 mm) thick or glazing (when specified) fill the spaces between stiles and rails. Combined dimension of two adjoining intermediate meeting rails 3-13/16 inches (97 mm). Bottom rail height 5-1/4 inches (133 mm). Top rail height 5-1/4 inches (133 mm). End stiles 3-3/8 inches (86 mm) or 6-1/2 inches (165 mm) wide as determined by overall door width. Center stiles 3-5/8 inches (92 mm) wide.

2) Optional Insulation: ThermaXPS extruded polystyrene provides an R-value of 4.31 when combined with double endstiles and 1/2 inch (13 mm) insulated Low-E Glass.

3) Finish: Aluminum frame extrusions and filler panels finish coated.

a) Color: Clear anodized finish.

b) Color: Dark Bronze anodized finish.

c) Color: Black anodized finish.

d) Color: Elegant Finish Woodtones (powdercoat):

1) American Douglas
2) American Maple
3) Cherry
4) Cherry With Flame
5) Colony Maple
6) Dark Walnut
7) European Cherry
8) Golden Oak
9) Knotty Pine
10) National Walnut
11) Oak
12) Oregon Douglas
13) Table Cherry
14) Teak
15) Aged Dark Oak

e) ArmorBrite Powdercoat finish, color as selected by Architect.

1) Color: _____.

c. **AlumaView AV175**:

1) Material: 1-3/4 inches (44 mm) thick, 6063-T6 aluminum alloy stiles and rails joined together with 5/16 inch (8 mm) diameter screws. Aluminum panels 0.050 inch (1.3 mm) thick or glazing (when specified) fill the spaces between stiles and rails. Combined dimension of two adjoining intermediate meeting rails 3-1/4 inches (83 mm). Bottom rail and top rail height 5-3/16 inches (132 mm). End stiles 3-3/8 inches (86 mm) or 6-1/2 inches (165 mm) wide as determined by overall door width. Center stiles 1-7/16 inches (36 mm), 2 inches (51 mm), or 3-5/8 inches (92 mm) wide.

2) Finish: Aluminum frame extrusions and filler panels finish coated.

a) Color: Clear anodized finish.
b) Color: Dark Bronze anodized finish.
c) Color: Black anodized finish.
d) Color: Elegant Finish Woodtones (powdercoat):
    1) American Douglas
    2) American Maple
    3) Cherry
    4) Cherry With Flame
    5) Colony Maple
    6) Dark Walnut
    7) European Cherry
    8) Golden Oak
    9) Knotty Pine
    10) National Walnut
    11) Oak
    12) Oregon Douglas
    13) Table Cherry
    14) Teak
    15) Aged Dark Oak
e) ArmorBrite Powdercoat finish, color as selected by Architect.
    1) Color: _____.

3) Seals: Bottom of door to have flexible U-shaped vinyl seal retained in aluminum rail.
4) Bulb-type joint seal between sections.
5) Blade seal on top section to prevent airflow above header.
6) Trussing: Doors designed to withstand specified windload. Deflection of door in horizontal position to be maximum of 1/120th of door width.
7) Windows: Provide door sections with windows in lieu of 0.050 inch (1.3 mm) aluminum filler panels. Locations to comply with door elevation drawings.
    a) Impact Rated Glazing (AV200 and AV300 only): Provide as follows:
        1) 11/32 inch (8.7 mm) Clear Impact Glass
        2) 11/32 inch (8.7 mm) Tinted Bronze Impact Glass
        3) 11/32 inch (8.7 mm) Tinted Gray Impact Glass
        4) 11/32 inch (8.7 mm) Tinted Green Impact Glass
        5) 11/32 inch (8.7 mm) White Interlayer Impact Glass
    b) Non-Impact Rated Glazing: Provide as follows:
        1) <u>1/8 inch single pane glazing options</u>
            a) 1/8 inch (3.2 mm) **Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) DSB non-insulated glass.
            b) 1/8 inch (3.2 mm) **Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
            c) 1/8 inch (3.2 mm) **Clear Acrylic** consisting of one pane of 1/8 inch (3.2 mm) Acrylic glazing.
            d) 1/8 inch (3.2 mm) **Clear Lexan** consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.
            e) 1/8 inch (3.2 mm) **Smoked Grey Tinted Lexan**

consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.

f) 1/8 inch (3.2 mm) **Smoked Grey Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

g) 1/8 inch (3.2 mm) **Smoked Grey Tinted Tempered** Glass consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

h) 1/8 inch (3.2 mm) **Bronze Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

i) 1/8 inch (3.2 mm) **Bronze Tinted Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

j) 1/8 inch (3.2 mm) **Black Privacy Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

k) 1/8 inch (3.2 mm) **Black Privacy Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

l) 1/8 inch (3.2 mm) **Raised Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

m) 1/8 inch (3.2 mm) **Raised Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

2) <u>3/16 inch single pane glazing options</u>

a) 3/16 inch (4.8 mm) **Clear Glass** consisting of one pane of 3/16 inch (4.8 mm) non-insulated glass.

b) 3/16 inch (4.88 mm) **Clear Tempered Glass** consisting of one pane of 3/16 inch (4.88 mm) non-insulated glass.

3) <u>1/4 inch single pane glazing options</u>

a) 1/4 inch (6.4 mm) **Clear Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

b) 1/4 inch (6.4 mm) **Clear Tempered Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

c) 1/4 inch (6.4 mm) **Clear Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

d) 1/4 inch (6.4 mm) **Clear Acrylic** consisting of one pane of 1/4 inch (6.4 mm) Acrylic glazing.

e) 1/4 inch (6.4 mm) **Clear Lexan** consisting of one pane of 1/4 inch (6.4 mm) Lexan glazing

f) 1/4 inch (6.4 mm) **Clear Wire Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

g) 1/4 inch (6.4 mm) **Bronze Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

h) 1/4 inch (6.4 mm) **Smoked Grey Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

i) 1/4 inch (6.4 mm) **Satin Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

j) 1/4 inch (6.4 mm) **White Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

4) <u>1/2 inch insulated glazing options</u>

a) 1/2 inch (12.69 mm) **Insulated Clear Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.

b) 1/2 inch (12.69 mm) **Insulated Clear Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.

c) 1/2 inch (12.69 mm**) Insulated Clear Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

d) 1/2 inch (12.69 mm) **Insulated Clear Tempered Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

e) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.

f) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

g) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.

h) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

i) 1/2 inch (12.69 mm) **Insulated Satin Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.

j) 1/2 inch (12.69 mm) **Insulated Satin Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

k) 1/2 inch (12.69 mm) **Insulated Raised Obscure Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.

l) 1/2 inch (12.69 mm) **Insulated Raised Obscure Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

m) 1/2 inch (12.69 mm) **Insulated Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.

n) 1/2 inch (12.69 mm**) Insulated Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

o) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
p) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
q) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
r) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
s) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Low E DSB** Glass consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
t) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

5) **<u>1 inch insulated glazing options (AV300 only)</u>**

a) 1 inch (25.4 mm) **Insulated Clear Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
b) 1 inch (25.4 mm) **Insulated Clear Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
c) 1 inch (25.4 mm) **Insulated Clear Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
d) 1 inch (25.4 mm) **Insulated Clear Tempered Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass
e) 1 inch (25.4 mm) **Insulated Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
f) 1 inch (25.4 mm) **Insulated Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
g) 1 inch (25.4 mm) **Insulated Satin Tempered Glass**. Two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

2. Track:
   a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weatherseal.
   b. Configuration Type: Normal Headroom.
   c. Configuration Type: Low Headroom.
   d. Configuration Type: Vertical Lift.
   e. Configuration Type: Lift-Clearance.
   f. Configuration Type: Incline.

g. Configuration Type: Contour.
h. Track Size: 2 inches (51 mm).
    1) Jamb Type: Wood only.
        a) Mounting: Adjustable track brackets.
    2) Jamb Type: Steel, wood, or masonry.
        a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)
        b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).
        c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 2-5/16 x 1-1/4 inches (59 x 32 mm).
i. Track Size: 3 inches (76 mm).
    1) Jamb Type: Steel, wood, or masonry.
        a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
        b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
        c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 3-1/2 x 1-1/4 inches (89 x 32 mm) on 3-inch track.
j. Finish:
    1) Galvanized.
    2) ArmorBrite Powdercoat Finish: Color as selected by Architect
        a) Color: _____.

3. Counterbalance:
    a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.
        1) Spring Cycle Requirements: Standard 10,000 cycles.
        2) Spring Cycle Requirements: High cycle: _____ cycles.
4. Hardware:
    a. Hinges and Brackets: Fabricated from galvanized steel.
    b. Track Rollers: 2 inches (50.8 mm) diameter consistent with track size, with hardened steel ball bearings.
    c. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.
    d. Perimeter Seal: Provide complete weather stripping system to reduce air infiltration. Weather stripping shall be replaceable.
        1) For bracket mounted doors provide climate seal or vinyl seal with aluminum retainer.

2) For angle mounted doors provide angle clip-on seal.

e. Furnish door system with locks: Exterior lock with five-pin tumbler cylinder, night latch and steel bar engaging track.

f. Furnish door system with locks: Interior lock with dead bolt provided with hole to receive padlock provided by Owner.

5. AlumaView Limited Warranty: Raynor warrants the door sections against defects in material and workmanship for five years from date of delivery to the original purchaser. Window components are warranted against defects in material and workmanship for three years from date of delivery to the original purchaser. Raynor warrants all hardware and spring components against defects in material and workmanship for one year (or cycle life of the springs) from date of delivery to the original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

2.5 COMMERCIAL SECTIONAL RAISED PANEL DOOR

A. **Commercial BuildMark/TradeMark as manufactured by Raynor Garage Doors**:

1. Doors:
   a. Operation:
      1) Provide doors designed for manual operation.
      2) Provide doors designed for hand chain operation.
      3) Provide doors designed for electric motor operation.
   b. Jamb Construction:
      1) Steel jambs with self-tapping fasteners.
      2) Wood jambs with lag screw fasteners.
      3) Masonry jambs with anchor bolt fasteners.
   c. Structural Performance Requirements:
      1) Wind Loads: 10.0 psf design load/15.0 psf test load standard.
      2) Wind Loads: Uniform pressure of: _____ psf.
2. Sections:
   a. **Commercial TradeMark**:
      1) Section end stiles to be 18 gauge galvanized steel and center stiles to be 20 gauge galvanized steel. End stiles to be crimp-locked to the section skin. Center stiles to be glued and crimp-locked to section skin.
      2) Material: Steel pan construction, 2 inches (51 mm) thick, roll formed from 24 gauge draw quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior surface of sections shall feature embossed Colonial Raised Panels or Ranch Raised Panels. Sections shall have tongue-and-groove joints for weather-tight closure.
      3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
         a) Color: White polyester paint.
         b) Color: Almond polyester paint.
         c) Color: BronzeTone polyester paint.
         d) Color: Sandstone polyester paint.
         e) Color: Dark brown polyester paint.

f) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
1) Color: _____.

4) Insulation: Expanded polystyrene with R-value of 6.6 with white impact-resistant textured covers.

b. **Commercial BuildMark**:
1) Section end stiles to be 18 gauge galvanized steel and center stiles to be 20 gauge galvanized steel. End stiles to be crimp-locked to the section skin. Center stiles to be glued and crimp-locked to section skin.
2) Material: Steel pan construction, 2 inches (51 mm) thick, roll formed from 25 gauge draw quality, hot-dipped galvanized (G40 exterior) steel complying with ASTM A 653. Exterior surface of sections shall feature embossed Colonial Raised Panels, Ranch Raised Panels, or Flush Woodgrain Surface. Sections shall have tongue-and-groove joints for weather-tight closure.
3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
a) Color: White polyester paint.
b) Color: Almond polyester paint.
c) Color: Sandstone polyester paint.
d) Color: Desert tan polyester paint.
e) Color: Brown polyester paint.
f) Color: Black polyester paint.
g) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
1) Color: _____.

4) Insulation: Expanded polystyrene with R-value of 6.6 with white impact-resistant textured covers.

c. Seals: Bottom of door to have flexible U-shaped vinyl seal retained in aluminum rail. Optional blade seal on top section to prevent airflow above header

d. Trussing: Doors designed to withstand specified windload. Deflection of door in horizontal position to be maximum of 1/120th of door width.

3. Windows: Locations to comply with door elevation drawings.
a. Colonial style 18 inches by 13 inches (457 mm by 330 mm) minimum window encased in an injection molded polypropylene frame.
b. Ranch style 41 inches by 13 inches (1041 mm by 330 mm) window minimum encased in an injection molded polypropylene frame.

4. Glazing: Windows to be provided with glazing units as follows:
a. Single glass consisting of one pane of 1/8 inch (3.2 mm) thick DSB glass.
b. Single glass consisting of one pane of 1/8 inch (3.2 mm) thick Tempered glass.
c. Single glass consisting of one pane of 1/8 inch (3.2 mm) thick DSB obscure glass.
d. Single glass consisting of one pane of 1/8 inch (3.2 mm) thick Tempered Obscure glass.

e. Single glass consisting of 1/4" Polycarbonate glass in Aluminum window frame (Impact resistant; for wind load doors only)
f. Single glass consisting of 1/4" Dark Tinted Polycarbonate glass in Aluminum window frame (Impact resistant; for wind load doors only)
g. Single glass consisting of 1/4" Frost Polycarbonate glass in Aluminum window frame (Impact resistant; for wind load doors only)

5. Track:
   a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weatherseal.
   b. Configuration Type: Normal Headroom.
   c. Configuration Type: Low Headroom.
   d. Configuration Type: Vertical Lift.
   e. Configuration Type: Lift-Clearance.
   f. Configuration Type: Incline.
   g. Configuration Type: Contour.
   h. Track Size: 2 inches (51 mm).
      1) Jamb Type: Wood only.
         a) Mounting: Adjustable track brackets.
      2) Jamb Type: Steel, wood, or masonry.
         a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)
         b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).
         c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 2-5/16 x 1-1/4 inches (59 x 32 mm).
   i. Track Size: 3 inches (76 mm).
      1) Jamb Type: Steel, wood, or masonry.
         a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
         b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
         c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 3-1/2 x 1-1/4 inches (89 x 32 mm) on 3-inch track.
   j. Finish:
      1) Galvanized.
      2) ArmorBrite Powdercoat Finish: Color as selected by Architect
         a) Color: _____.

6. Counterbalance:
   a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-

duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.
1) Spring Cycle Requirements: Standard 10,000 cycles.
2) Spring Cycle Requirements: High cycle: _____ cycles.

7. Hardware:
   a. Hinges and Brackets: Fabricated from galvanized steel.
   b. Track Rollers: 2 inches (50.8 mm) diameter consistent with track size, with hardened steel ball bearings.
   c. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.
   d. Perimeter Seal: Provide complete weather stripping system to reduce air infiltration. Weather stripping shall be replaceable.
      1) For bracket mounted doors provide climate seal or vinyl seal with aluminum retainer.
      2) For angle mounted doors provide angle clip-on seal.
   e. Furnish door system with locks: Exterior lock with five-pin tumbler cylinder, night latch and steel bar engaging track.
   f. Furnish door system with locks: Interior lock with dead bolt provided with hole to receive padlock provided by Owner.
8. Commercial BuildMark, Commercial TradeMark Series Limited Warranty: Raynor warrants the door sections against defects in material and workmanship, and deterioration due to rust-through for ten years from date of delivery to the original purchaser. Window components are warranted against defects in material and workmanship for one year from date of delivery to the original purchaser. Raynor warrants all hardware and spring components against defects in material and workmanship for one year (or cycle life of the springs) from date of delivery to the original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

B. **Commercial Aspen as manufactured by Raynor Garage Doors**:
1. Doors:
   a. Operation:
      1) Provide doors designed for manual operation.
      2) Provide doors designed for hand chain operation.
      3) Provide doors designed for electric motor operation.
   b. Jamb Construction:
      1) Steel jambs with self-tapping fasteners.
      2) Wood jambs with lag screw fasteners.
      3) Masonry jambs with anchor bolt fasteners.
   c. Structural Performance Requirements:
      1) Wind Loads: 10.0 psf design load/15.0 psf test load standard.
      2) Wind Loads: Uniform pressure of: _____ psf.
   d. International Energy Conservation Code (IECC) Requirements:
      1) Air Infiltration – Maximum air leakage of 0.4 cfm/ft2 is required. Testing shall be in accordance with DASMA 105 test procedure.
      2) Raynor Aspen AP200C provides an air leakage rating of 0.24 cfm/ft2 with optional IECC Compliance Package.

3) Raynor ThermaSeal AP200C provides an installed U-factor of 0.17.
4) Raynor ThermaSeal AP138C provides an installed U-factor of 0.20.

2. Sections:
   a. **Commercial Aspen AP200C**:
      1) Sections shall be pressure bonded to injected polyurethane foam insulated core with interior and exterior skins separated by continuous thermal break. Hinge reinforcement plates shall be 19 gauge edge plates and 19 gauge center plates, located within section interior at every hinge location. End stiles to be 20 gauge or 16 gauge galvanized steel determined by the size of the door. Sections shall feature a tongue-and-groove joint for weather-tight closure between sections.
      2) Material: Steel sandwich construction, 2 inches (51 mm) thick, roll formed from hot dipped galvanized (G40) steel complying with ASTM A 653. Exterior skin to be constructed of 26 gauge steel and interior skin to be constructed of 27 gauge steel. Exterior skin shall be woodgrain textured and interior skin shall be stucco textured. Exterior surface of sections shall feature embossed Colonial Raised Panels, Ranch Raised Panels, Recessed Grooved Colonial Panels, Recessed Grooved Ranch Panels, Recessed Ranch Panels, Plank or Flush Woodgrain Surface.
      3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
         a) Color: White polyester paint.
         b) Color: Almond polyester paint.
         c) Color: Brown polyester paint.
         d) Color: Desert Tan polyester paint.
         e) Color: BronzeTone polyester paint.
         f) Color: Charcoal - High performance (70%) PVDF coating (TRINAR® or equivalent) + Cool Chemistry paint.
         g) Color: Sandstone polyester paint.
         h) Color: Black - High performance (70%) PVDF coating (TRINAR® or equivalent) + Cool Chemistry paint.
         i) Color: Slate polyester paint.
         j) Color: Iron Ore
         k) Color Color: Cocoa Hickory woodtone polyester paint (only available is Aspen Elements design).
         l) Color: Honey Cedar woodtone polyester paint (only available is Aspen Elements design).
         m) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
            1) Color: _____.
      4) Insulation: Injected polyurethane with R-value of 18.0.
   b. **Commercial Aspen AP138C**:
      1) Sections shall be pressure bonded to injected polyurethane foam insulated core with interior and exterior skins separated by continuous thermal break. Hinge reinforcement plates shall be 19 gauge edge plates and 19 gauge center plates, located within section interior at every hinge location. End stiles to be 20 gauge or 16 gauge determined by the size of

the door. Sections shall feature a tongue-and-groove joint for weather-tight closure between sections.

2) Material: Steel sandwich construction, 1-3/8 inches (35 mm) thick, roll formed from hot dipped galvanized steel complying with ASTM A 653. Exterior skin to be constructed of 26 gauge steel and interior skin to be constructed of 27 gauge steel. Exterior skin shall be woodgrain textured and interior skin shall be stucco textured. Exterior surface of sections shall feature embossed Colonial Raised Panels, Ranch Raised Panels, Recessed Ranch Panels, Recessed Grooved Colonial Panels, Recessed Grooved Ranch Panels, Plank or Flush Woodgrain Surface.

3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
   a) Color: White polyester paint.
   b) Color: Almond polyester paint.
   c) Color: Brown polyester paint.
   d) Color: Desert Tan polyester paint.
   e) Color: BronzeTone polyester paint.
   f) Color: Black - High performance (70%) PVDF coating (TRINAR® or equivalent) + Cool Chemistry paint.
   g) Color: Charcoal - High performance (70%) PVDF coating (TRINAR® or equivalent) + Cool Chemistry paint.
   h) Color: Sandstone polyester paint.
   i) Color: Slate polyester paint.
   j) Color: Iron Ore
   k) Color: Cocoa Hickory woodtone polyester paint (only available is Aspen Elements design).
   l) Color: Honey Cedar woodtone polyester paint (only available is Aspen Elements design).
   m) ColorWave Enamel paint finish, color as selected by Architect from Raynor's ColorWave post paint process featuring 1500 colors of Sherwin Williams Polane Enamel paint.
      1) Color: _____.

4) Insulation: Injected polyurethane with R-value of 13.0.

c. Seals: Bottom of door to have flexible U-shaped vinyl seal retained in aluminum rail. Optional blade seal on top section to prevent airflow above header

d. Trussing: Doors designed to withstand specified windload. Deflection of door in horizontal position to be maximum of 1/120th of door width.

3. Windows: Locations to comply with door elevation drawings.
   a. Colonial style 18 inches by 13 inches (457 mm by 330 mm) minimum window encased in an injection molded polypropylene frame.
   b. Ranch style 41 inches by 13 inches (1041 mm by 330 mm) window minimum encased in an injection molded polypropylene frame.
4. Glazing: Windows to be provided with glazing units as follows:
   a. Impact Rated Glazing: Provide as follows.
      a) Single glass consisting of 1/4" Polycarbonate glass in Aluminum window frame (Impact resistant; for wind load doors only)

b) Single glass consisting of 1/4" Dark Tinted Polycarbonate glass in Aluminum window frame (Impact resistant; for wind load doors only)

c) Single glass consisting of 1/4" Frost Polycarbonate glass in Aluminum window frame (Impact resistant; for wind load doors only)

b. Non-Impact Rated Glazing: Provide as follows:

8) <u>Single pane glazing options</u>

a) Single glass consisting of one pane of 1/8 inch (3.2 mm) thick DSB glass.

b) Single glass consisting of one pane of 1/8 inch (3.2 mm) thick Clear Tempered glass.

c) Single glass consisting of one pane of 1/8 inch (3.2 mm) thick DSB Obscure glass.

d) Single glass consisting of one pane of 1/8 inch (3.2 mm) thick DSB Obscure Tempered glass.

e) Single glass consisting of one pane of 1/8 inch (3.2 mm) thick Annealed Dark Tinted glass.

f) Single glass consisting of one pane of 1/8 inch (3.2 mm) thick Tempered Dark Tinted glass.

2) <u>1/2 inch insulated glazing options</u>

a) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick DSB glass.

b) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick DSB glass with breather tube.

c) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick Clear Tempered glass.

d) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick DSB Obscure glass.

e) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick DSB Obscure Tempered glass.

f) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick Satin glass

g) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick Satin Tempered glass.

h) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick Black Tinted glass.

i) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick Black Satin glass.

j) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick Dark Tinted Tempered glass.

k) Insulated glass consisting of two panes of 1/8 inch (3.2 mm) thick Black Satin Tempered glass.

5. Mounting: Sections mounted in door opening using:

a. Between-Jamb Bracket Mounting: sections mounted between door jambs, seal against exterior perimeter seal installed along vertical and top horizontal edges of jambs.

b. Lap Jamb Angle Mounting: section overlap door jambs by 1 inch (25 mm) on each side of door opening.

6. Track:
   a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weatherseal.
   b. Configuration Type: Normal Headroom.
   c. Configuration Type: Low Headroom.
   d. Configuration Type: Vertical Lift.
   e. Configuration Type: Lift-Clearance.
   f. Configuration Type: Incline.
   g. Configuration Type: Contour.
   h. Track Size: 2 inches (51 mm).
      1) Jamb Type: Wood only.
         a) Mounting: Adjustable track brackets.
      2) Jamb Type: Steel, wood, or masonry.
         a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)
         b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).
         c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 2-5/16 x 1-1/4 inches (59 x 32 mm).
   i. Track Size: 3 inches (76 mm).
      1) Jamb Type: Steel, wood, or masonry.
         a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
         b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
         c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 3-1/2 x 1-1/4 inches (89 x 32 mm) on 3-inch track.
   j. Finish:
      1) Galvanized.
      2) ArmorBrite Powdercoat Finish: Color as selected by Architect
         a) Color: _____.

7. Counterbalance:
   a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.
      1) Spring Cycle Requirements: Standard 10,000 cycles.
      2) Spring Cycle Requirements: High cycle: _____ cycles.

8. Hardware:
    a. Hinges and Brackets: Fabricated from galvanized steel.
    b. Track Rollers: 2 inches (50.8 mm) diameter consistent with track size, with hardened steel ball bearings.
    c. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.
    d. Perimeter Seal: Provide complete weather stripping system to reduce air infiltration. Weather stripping shall be replaceable.
        1) For bracket mounted doors provide climate seal or vinyl seal with aluminum retainer.
        2) For angle mounted doors provide angle clip-on seal.
    e. Furnish door system with locks: Exterior lock with five-pin tumbler cylinder, night latch and steel bar engaging track.
    f. Furnish door system with locks: Interior lock with dead bolt provided with hole to receive padlock provided by Owner.
9. Commercial Aspen Limited Warranty: Raynor warrants the door sections against defects in material and workmanship, and deterioration due to rust-through for ten years from date of delivery to the original purchaser. Raynor also warrants the door sections against delamination of the insulation from the steel skins for ten years from date of delivery to the original purchaser. Window components are warranted against defects in material and workmanship for one year from date of delivery to the original purchaser. Raynor warrants all hardware and spring components against defects in material and workmanship for one year (or cycle life of the springs) from date of delivery to the original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

C. **StyleForm as manufactured by Raynor Garage Doors**:
1. Doors:
    a. Operation:
        1) Provide doors designed for manual operation.
        2) Provide doors designed for hand chain operation.
        3) Provide doors designed for electric motor operation.
    b. Jamb Construction:
        1) Steel jambs with self-tapping fasteners.
        2) Wood jambs with lag screw fasteners.
        3) Masonry jambs with anchor bolt fasteners.
    c. Structural Performance Requirements:
        1) Wind Loads: 10.0 psf design load/15.0 psf test load standard.
        2) Wind Loads: Uniform pressure of: _____ psf.
2. Sections:
    a. **StyleForm Optima**:
        1) Sections shall be pressure bonded to a 1-7/8 inches (48 mm) thick expanded polystyrene foam core with interior and exterior skins separated by continuous thermal break. Hinge reinforcement plates shall be 16 gauge edge plates and 16 gauge center plates, located within section interior at every hinge location. End stiles to be 18 gauge galvanized steel.

2) Material: Steel sandwich construction, 2 inches (51 mm) thick, roll formed from draw quality, hot dipped galvanized steel complying with ASTM A 653. Exterior and interior skin to be constructed of 26 gauge steel embossed woodgrain texture. Exterior surface of sections shall feature embossed Colonial Raised Panels, Ranch Raised Panels or Flush Woodgrain Surface.
3) Finish: Exterior skin to have two coats of paint, one primer coat and one finish coat.
a) Color: White polyester paint.
b) Color: Dark Brown - High performance (70%) PVDF coating (TRINAR® or equivalent) paint.
4) Insulation: Expanded polystyrene with R-value of 10.25

b. Seals: Bottom of door to have flexible U-shaped vinyl seal retained in aluminum rail. Optional blade seal on top section to prevent airflow above header
c. Trussing: Doors designed to withstand specified windload. Deflection of door in horizontal position to be maximum of 1/120th of door width.

3. Windows: Locations to comply with door elevation drawings.
a. Colonial style 17 inches by 12 inches (432 mm by 305 mm) minimum window encased in an extruded PVC frame.
b. Ranch style 40 inches by 12 inches (1016 mm by 305 mm) window minimum encased in an extruded PVC frame.

4. Glazing: Windows to be provided with glazing units as follows:
a. Single glass consisting of one pane of 1/8 inch (3.2 mm) thick DSB glass.
b. Single glass consisting of one pane of 1/8 inch (3.2 mm) thick DSB Obscure glass.

5. Track:
a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weatherseal.
b. Configuration Type: Normal Headroom.
c. Configuration Type: Low Headroom.
d. Configuration Type: Vertical Lift.
e. Configuration Type: Lift-Clearance.
f. Configuration Type: Incline.
g. Configuration Type: Contour.
h. Track Size: 2 inches (51 mm).
1) Jamb Type: Wood only.
a) Mounting: Adjustable track brackets.
2) Jamb Type: Steel, wood, or masonry.
a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)
b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).
c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door

header and continuous angle from door header to door shaft. Angle Size: 2-5/16 x 1-1/4 inches (59 x 32 mm).

i. Track Size: 3 inches (76 mm).
   1) Jamb Type: Steel, wood, or masonry.
      a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
      b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
      c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 3-1/2 x 1-1/4 inches (89 x 32 mm) on 3-inch track.

j. Finish:
   1) Galvanized.
   2) ArmorBrite Powdercoat Finish: Color as selected by Architect
      a) Color: _____.

6. Counterbalance:
   a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.
      1) Spring Cycle Requirements: Standard 10,000 cycles.
      2) Spring Cycle Requirements: High cycle: _____ cycles.
7. Hardware:
   a. Hinges and Brackets: Fabricated from galvanized steel.
   b. Track Rollers: 2 inches (50.8 mm) diameter consistent with track size, with hardened steel ball bearings.
   c. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.
   d. Perimeter Seal: Provide complete weather stripping system to reduce air infiltration. Weather stripping shall be replaceable.
      1) For bracket mounted doors provide climate seal or vinyl seal with aluminum retainer.
      2) For angle mounted doors provide angle clip-on seal.
   e. Furnish door system with locks: Exterior lock with five-pin tumbler cylinder, night latch and steel bar engaging track.
   f. Furnish door system with locks: Interior lock with dead bolt provided with hole to receive padlock provided by Owner.
8. StyleForm (Commercial ShowCase) Limited Warranty: Raynor warrants the door sections against defects in material and workmanship, and deterioration due to rust-through for ten years from date of delivery to the original purchaser. Raynor also warrants the door sections against delamination of the insulation from the steel skins for ten years from date of delivery to the original purchaser. Window components are warranted against defects in material and workmanship for one year from date of delivery to the original purchaser. Raynor warrants all hardware and spring components against defects in material and workmanship for one year (or cycle life of

the springs) from date of delivery to the original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

2.6 ELECTRIC OPERATORS

A. ControlHoist as manufactured by Raynor Garage Doors:
   1. Model:
      a. Raynor ControlHoist Optima:
         1) Type: Jackshaft with manual chain hoist.
         2) Type: Trolley.
         3) Motor Horsepower Rating: Continuous 1/2 HP.
         4) Motor Horsepower Rating: Continuous 3/4 HP.
         5) Motor Horsepower Rating: Continuous 1 HP.
         6) Motor Horsepower Rating: Continuous 1-1/2 HP.
         7) Motor Horsepower Rating: Continuous 2 HP.
         8) Electrical Requirements: 115 volt single phase.
         9) Electrical Requirements: 230 volt single phase.
         10) Electrical Requirements: 208-230 volt three phase.
         11) Electrical Requirements: 460 volt three phase.
         12) Duty Cycle: 30 cycles/hour or 300 cycles/day.
         13) Control Wiring: Solid state circuitry with provisions for connection of safety edge to reverse, external radio control hook-up and maximum run timer. Provisions for timers to close, monitored reversing devices, mid stop and lock bar sensor capability.
            a) Provide three button momentary contact "open-stop", constant pressure on close (can be changed to momentary to close).
            b) Custom wiring.
         14) Entrapment protection:
            a) Wired Monitored electric reversing edge extending full width of door.
            b) Wireless Monitored electric reversing edge extending full width of door.
            c) NEMA 1 Monitored photo electric eyes mounted on jambs.
            d) NEMA 4X Monitored photo electric eyes mounted on jambs.
      b. Raynor ControlHoist Standard:
         1) Type: Jackshaft.
         2) Type: Jackshaft with manual chain hoist.
         3) Type: Trolley.
         4) Motor Horsepower Rating: Continuous 1/3 HP.
         5) Motor Horsepower Rating: Continuous 1/2 HP.
         6) Motor Horsepower Rating: Continuous 3/4 HP.
         7) Electrical Requirements: 115 volt single phase.
         8) Electrical Requirements: 230 volt single phase.
         9) Electrical Requirements: 208-230 volt three phase.
         10) Electrical Requirements: 460 volt three phase.
         11) Duty Cycle: 30 cycles/hour or 300 cycles/day.
         12) Control Wiring: Solid state circuitry with provisions for connection of safety edge to reverse, external radio control hook-up and maximum run

timer. Provisions for timers to close, monitored reversing devices, mid stop and lock bar sensor capability.
a) Provide three button momentary contact "open-stop", constant pressure on close (can be changed to momentary to close).
b) Custom wiring.
13) Entrapment protection:
a) Wired Monitored electric reversing edge extending full width of door.
b) Wireless Monitored electric reversing edge extending full width of door.
c) NEMA 1 Monitored photo electric eyes mounted on jambs.
d) NEMA 4X Monitored photo electric eyes mounted on jambs.

c. Raynor ControlHoist Basic:
1) Type: Jackshaft.
2) Type: Jackshaft with manual chain hoist.
3) Type: Trolley.
4) Motor Horsepower Rating: Intermittent 1/2 HP.
5) Electrical Requirements: 115 volt single phase.
6) Duty Cycle: 14 cycles/hour.
7) Control Wiring: Solid state circuitry with provisions for connection of safety edge to reverse, external radio control hook-up and maximum run timer. Provisions for timers to close, monitored reversing devices, mid stop and lock bar sensor capability.
a) Provide three button momentary contact "open-stop", constant pressure on close (can be changed to momentary to close).
8) Entrapment protection:
a) Wired Monitored electric reversing edge extending full width of door.
b) Wireless Monitored electric reversing edge extending full width of door.
c) NEMA 1 Monitored photo electric eyes mounted on jambs.
d) NEMA 4X Monitored photo electric eyes mounted on jambs.

B. ONYX and ONYX LIGHT commercial operators:
1. Raynor ONYX:
a. Type:
1. Jackshaft without manual chain hoist.
2. Jackshaft with manual chain hoist.
3. Trolley.
b. Rating:
1. 700 lb. (1/2 hp equivalent)
2. 1200 lb. (3/4 hp equivalent)
c. Electrical Requirements:
1. 120 volt single phase.
2. 240 volt single phase or three phase.
3. 480 volt three phase.
4. 208 volt single phase or three phase (via transformer).
5. 600 volt three phase (via transformer).
d. Duty Cycle:
1. 20 cycles per hour / 90 cycles per day.

2. 30 cycles per hour / 150 cycles per day.

e. Accessory power: 24 VDC.
f. Control:
    1. Wall controller: 3 button floor level with LCD display.
    2. Provisions for timer to close.
    3. Mid stop.
    4. Momentary contact "open-stop", constant pressure on close (can be changed to momentary to close).
g. Motor: DC type with soft start and stop.
h. Brake: Dynamic.
i. Battery backup capable.
j. Enclosure: NEMA Type 1.
k. Circuit board: solid state logic.
l. Diagnostics: Onboard.
m. Wifi: Built in.
n. Internet connectivity: myQ and myQ Facility.
o. Security: Security+ 2.0.
p. Entrapment protection:
    1. Monitored entrapment protection inputs: Three.
        a. NEMA 1 Monitored photo electric eyes mounted on jambs.
        b. NEMA 4X Monitored photo electric eyes mounted on jambs.
        c. Monitored light curtain.
        d. Wireless Monitored electric reversing edge extending full width of door.
        e. Wired Monitored electric reversing edge extending full width of door.
q. Limit system: Electronic Limits.
r. Inputs: Programmable.
s. Remote controls

2. Raynor ONYX Light:
    a. Light Duty Jackshaft for Commercial Sectional Doors
        1. Type: Jackshaft without manual chain hoist
        2. Rating: 14 foot maximum height, 16 foot maximum width, 650 pounds maximum
        3. Electrical Requirements: 120 volt single phase.
        4. Duty Cycle: Maximum 10 cycles per hour and 25 cycles per day.
        5. Control: One push button type.
        6. Motor: DC type with soft start and stop.
        7. Battery Back-up capable
        8. Enclosure: NEMA Type 1.
        9. Circuit Board: solid state logic.
        10. Diagnostics: Onboard.
        11. Wifi: Built in.
        12. Internet connectivity: myQ and myQ Facility.
        13. Security: Security+ 2.0
        14. Entrapment protection:
            a. Monitored entrapment protection inputs: One.
                1. NEMA 1 Monitored photo electric eyes mounted on jambs.
                2. Monitored light curtain.
        15. Limit system: Electronic Limits.

16. Remote controls
17. Cable tension monitor.
18. Automatic power door lock.
19. Remote LED light.

b. Light Duty Jackshaft for Commercial Sectional Dock Doors
    1. Type: Jackshaft without manual chain hoist
    2. Rating: 14 foot maximum height, 16 foot maximum width, 300 pounds maximum
    3. Electrical Requirements: 120 volt single phase.
    4. Duty Cycle: Maximum 10 cycles per hour and 25 cycles per day.
    5. Control:
        a. Three push button type.
        b. Provisions for timer to close.
    6. Motor: DC type with soft start and stop.
    7. Battery Back-up capable
    8. Enclosure: NEMA Type 1.
    9. Circuit Board: solid state logic.
    10. Diagnostics: Onboard.
    11. Wifi: Built in.
    12. Internet connectivity: myQ and myQ Facility.
    13. Security: Security+ 2.0
    14. Entrapment protection:
        a. Monitored entrapment protection inputs: One.
            1. NEMA 1 Monitored photo electric eyes mounted on jambs.
            2. Monitored light curtain.
    15. Auxiliary box (connect up to 5 sensors to monitor dock levelers and other accessories thru myQ Facility)
    16. Limit system: Electronic Limits.
    17. Remote controls.
    18. Cable tension monitor.
    19. Automatic power door lock.
    20. Remote LED light.

c. Light Duty Trolley for Commercial Sectional Doors
    1. Type: Trolley.
    2. Rating: 14 foot maximum height, 16 foot maximum width, 650 pounds maximum
    3. Electrical Requirements: 120 volt single phase.
    4. Duty Cycle: Maximum 8 cycles per hour and 25 cycles per day
    5. Control: single push button, NEMA 1 enclosure.
    6. Enclosure: NEMA Type 1.
    7. Circuit Board: solid state logic.
    8. Wifi: Built in.
    9. Internet connectivity: myQ.
    10. Security: Security+ 2.0
    11. Entrapment protection:
        a. Monitored entrapment protection inputs: One.
            1. NEMA 1 Monitored photo electric eyes mounted on jambs.
            2. Monitored light curtain.
    12. Limit system: Electronic Limits.

13. Remote controls

PART 3 EXECUTION

3.1 EXAMINATION

A. Do not begin installation until substrates have been properly prepared. Verify that site conditions are acceptable for installation of doors, operators, controls and accessories. Ensure that openings are square, flush and plumb.

B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

A. Clean surfaces thoroughly prior to installation.

B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

A. General: Install door, track and operating equipment complete with all necessary accessories and hardware according to shop drawings, manufacturer's instructions.

B. Lubricate bearings and sliding parts, and adjust doors for proper operation, balance, clearance and similar requirements.

3.4 PROTECTION

A. Clean installed products in accordance with manufacturer's instructions prior to Owner's acceptance. Remove and legally dispose of construction debris from project site.

B. Remove temporary coverings and protection of adjacent work areas. Repair or replace installed products damaged prior to or during installation.

C. Lubricate bearings and sliding parts, assure weather tight fit around door perimeter and adjust doors for proper operation, balance, clearance and similar requirements. Protect installed products until completion of project.

D. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION